

Arm and Cartridge Style Spindle Assemblies

Designers & Manufacturers of Drilling & Tapping Solutions

Arm and Cartridge Style Spindle Assemblies without Universal joint Assemblies

Arm PART #	Cartridge PART #	Spindle ID	TYPE	MIN. CENTERS	CAPACITY	"C" DIM.
A10-341	C10-341		#0 COLLET	13/32	0-#20 DRILL 0-#8 TAP	3.50
A20-352	C20-352	5/8"	ASA (#1MT)	1.0	1/16-3/8 DRILL 0-#6-5/16 TAP	5.25
A20-352A	C20-352A	5/8"	ASA (#1MT)	7/8	1/16-3/8 DRILL 0-#6-5/16 TAP	5.19
A20-354	C20-354	7/8"	ASA (#2MT)	1 1/4	1/16-9/16 DRILL 1/4-11/16 TAP	6.06
A20-356A	C20-356A	1-1/16"	ASA (#2MT)	1 9/16	1/16-9/16 DRILL 1/4-11/16 TAP	6.07
A20-361	C20-361		MT (#1)	11/16	1/16-3/8 DRILL 0-#6-5/16 TAP	5.38
A20-362	C20-362		MT (#2)	13/16	1/16-9/16 DRILL 1/4-11/16 TAP	5.94
A20-371	C20-371		#1 COLLET	1/2	1/16-1/4 DRILL 0-1/4 TAP	3.50
A20-372	C20-372		#2 COLLET	3/4	1/16-3/8 DRILL 0-3/8 TAP	4.13
A20-374	C20-374		ADJ. DEPTH #1 COLLET	1/2	1/16-1/4 DRILL 0-1/4 TAP	5.0-5.5
A20-375	C20-375		ADJ. DEPTH #2 COLLET	3/4	1/16-3/8 DRILL 0-3/8 TAP	5.5-6.25
A20-378	C20-378		PITCH COMP #1 COLLET	1/2	1/16-1/4 DRILL 0-1/4 TAP	4.7-5.19
A20-379	C20-379		PITCH COMP #2 COLLET	3/4	1/16-3/8 DRILL 0-3/8 TAP	5.4-6.03
A30-352	C30-352	5/8"	ASA (#1MT)	1.0	1/16-3/8 DRILL 0-#6-5/16 TAP	5.25
A30-352A	C30-352A	5/8"	ASA (#1MT)	7/8	1/16-3/8 DRILL 0-#6-5/16 TAP	5.19
A30-353	C30-353	3/4"	ASA (#1MT)	1 1/4	1/16-3/8 DRILL 0-#6-5/16 TAP	5.25
A30-354	C30-354	7/8"	ASA (#2MT)	1 1/4	1/16-9/16 DRILL 1/4-11/16 TAP	6.06
A30-356A	C30-356A	1-1/16"	ASA (#2MT)	1 9/16	1/16-9/16 DRILL 1/4-11/16 TAP	6.07
A30-361	C30-361		MT (#1)	3/4	1/16-3/8 DRILL 0-#6-5/16 TAP	5.38
A30-362	C30-362		MT (#2)	13/16	1/16-9/16 DRILL 1/4-11/16 TAP	5.94
A30-372	C30-372		#2 COLLET	3/4	1/16-3/8 DRILL 0-3/8 TAP	4.13
A30-375	C30-375		ADJ. DEPTH #2 COLLET	3/4	1/16-3/8 DRILL 0-3/8 TAP	5.5-6.25
A30-372H	C30-372H		#2 COLLET	1	1/16-3/8 DRILL 0-3/8 TAP	4.13
A30-379	C30-379		PITCH COMP #2 COLLET	3/4	1/16-3/8 DRILL 0-3/8 TAP	5.41-6.03
A40-352	C40-352	5/8"	ASA (#1MT)	1	1/16-3/8 DRILL 0-#6-5/16 TAP	6.50
A40-352A	C40-352A	5/8"	ASA (#1MT)	7/8	1/16-3/8 DRILL 0-#6-5/16 TAP	5.25
A40-353	C40-353	3/4"	ASA (#1MT)	1 1/4	1/16-3/8 DRILL 0-#6-5/16 TAP	6.50
A40-354	C40-354	7/8"	ASA (#2MT)	1 3/8	1/16-9/16 DRILL 1/4-11/16 TAP	7.68
A40-354A	C40-354A	7/8"	ASA (#2MT)	1 1/4	1/16-9/16 DRILL 1/4-11/16 TAP	7.68
A40-375	C40-375		ADJ. DEPTH #2 COLLET	1	1/16-3/8 DRILL 0-3/8 TAP	6.78-7.47
A40-356	C40-356	1-1/16"	ASA (#2MT)	1 5/8	1/16-9/16 DRILL 1/4-11/16 TAP	7.75
A40-357	C40-357	1-1/4"	ASA (#3MT)	1 27/32	"V"-51/64 DRILL 1/2-7/8 TAP	8.13
A40-362	C40-362		MT (#2)	1	1/16-9/16 DRILL 1/4-11/16 TAP	7.25
A40-363	C40-363		MT (#3)	15/16	"V"-51/64 DRILL 1/2-7/8 TAP	8.31
A40-372	C40-372		#2 COLLET	1	1/16-3/8 DRILL 0-3/8 TAP	5.44
A40-379	C40-379		PITCH COMP #2 COLLET	1	1/16-3/8 DRILL 0-3/8 TAP	6.91-7.41
A60-354	C60-354	7/8"	ASA (#2MT)	1 3/8	1/16-9/16 DRILL 1/4-11/16 TAP	7.68
A60-355	C60-355	1"	ASA (#2MT)	1 1/2	1/16-9/16 DRILL 1/4-11/16 TAP	7.71
A60-356	C60-356	1-1/16"	ASA (#2MT)	1 5/8	1/16-9/16 DRILL 1/4-11/16 TAP	7.75
A60-357	C60-357	1-1/4"	ASA (#3MT)	1 27/32	"V"-51/64 DRILL 1/2-7/8 TAP	8.81
A60-358	C60-358	1-3/8"	ASA (#3MT)	2	"V"-51/64 DRILL 1/2-7/8 TAP	8.81
A60-363	C60-363		ASA (#3MT)	1 3/8	"V"-51/64 DRILL 1/2-7/8 TAP	8.31
A80-356	C80-356	1-1/16"	ASA (#2MT)	2	1/16-9/16 DRILL 1/4-11/16 TAP	7.81
A80-357	C80-357	1-1/4"	ASA (#3MT)	1 27/32	"V"-51/64 DRILL 1/2-7/8 TAP	8.81
A80-358	C80-358	1-3/8"	ASA (#3MT)	2	"V"-51/64 DRILL 1/2-7/8 TAP	8.81
A80-359	C80-359	1-7/8"	ASA (#4MT)	2 5/8	37/64-1 DRILL 3/4-1 1/4 TAP	9.94
A80-363	C80-363		MT (#3)	1 3/4	"V"-51/64 DRILL 1/2-7/8 TAP	8.38
A80-364	C80-364		MT (#4)	2	37/64-1 DRILL 3/4-1 1/4 TAP	9.38
33403* (20-371)	33443		#0 COLLET STATIONARY	1/2	#0-1/4	3.50
33407* (20-374)	33447		#0 COLLET ADJUSTABLE DEPTH	1/2	#0-1/4	5.0-5.5
33411* (20-378)	33451		#0 COLLET PITCH COMPENSATION	1/2	#0-#8	4.7-5.19
33415* (20-378)	33455		#0 COLLET PITCH TENSION	1/2	#0-#8	4.7-5.19
33423* (20-377)	33463		#2 COLLET STATIONARY	1	#0-3/8	4.0
33427* (20-352)	33467		#1 MT 5/8 ADJUSTABLE	1	#0-3/8 SMALL SHANK TAP	5.25
33431* (20-372)	33471		#5 COLLET STATIONARY	3/4	#0-3/8	4.13
33433* (20-375)	33473		#5 COLLET ADJUSTABLE	3/4	#0-3/8	5.5-6.25
33435* (20-379)	33475		#5 COLLET PITCH COMPENSATION	3/4	#0-3/8	5.4-6.03
33437** (20-379)	33477		#5 COLLET PITCH TENSION	3/4	#0-3/8	5.4-6.03
33441** (10-341 BI)	33481		#6 BORED STATIONARY	25/64	#0-#8	3.50

Note: * Use 33270 Universal Joint Assembly. Note:** Use 33275 Universal Joint Assembly
 Note: When ordering compensating spindles please specify tension or compression.



ROCKFORD DRILL HEAD

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